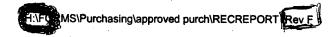
Receiving Report

	ate: 15-12- upplier: 144 Ki	ID INS		Batch No: Dart P/O:	133	<u>8008</u>	
Packing Slip: Invoice: Receipt: New Supplier Discrepancies	Yes No Yes No Cash Cr No No		Waybill At	Complete: pection	Yes	No No No	N/A N/A N/A N/A
Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
	•						
Production/Ad	min:			Initials of	Receiver	QC12	· ~





Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

OUTSTANDING PO REPRINT

RECISED

Purchase Order ID PO30300

Purchase Order Date 10/28/2015 PO Print Date 11/12/2015

Page Number 1 of 3

Order From:

VC-HAS001

HASKINS INDUSTRIAL 5-52 ANTARES DRIVE NEPEAN, ON K2E 7Z1

CA

Ship To: DART AEROSPACE LTD

1270

ABERD EEN HAWKE

SBURY, ON

K6A 1K7 **CANAD**

Contact Name

Vendor Phone

613 723 8800

Vendor Fax

613 723 8806

Dicom

Ship To Contact Ship To Phone

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607 Net 30

Terms Currency

CAD

FOB

FCA - (Free Carrier)

Ship Method

Ship Acct

Line Nbr	Item ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Extended Price
	Line Comments Delivery Comments	,		. /	
5	71500-30	BD568110 .8110 HSS CHK REAMER	11/11/2015 Yes	1.00 \/ Each	\$97.05
			11/11/2015	5013-11-16.	
				Line Total:	\$97.05
Deliv	er To:, CNC			/	
7	71500-30	NG #8-32 UNC HELICOIL	12/4/2015	1.00	\$222.62
	•	PLUG	Yes	Each	
			12/4/2015	006/2/0	1
		•		Line Total:	\$222.62
Deli	ver To: CNC			0 *	

PROCUREMENT QUALITY CLAUSES A000 CLAUSES NOT REQUIRED

PO Instructions:

11/12/2015



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

OUTSTANDING PO REPRINT

Purchase Order ID PO30300

Purchase Order Date 10/28/2015 PO Print Date 11/12/2015

Page Number 2 of 3

Order From:

VC-HAS001

HASKINS INDUSTRIAL 5-52 ANTARES DRIVE NEPEAN, ON K2E 7Z1

CA

Ship To: DART AEROSPACE LTD

1270 ABERD

EEN HAWKE SBURY,

ON K6A 1K7 CANAD

Α

Contact Name

Vendor Phone

613 723 8800

Vendor Fax

613 723 8806

Dicom

Ship To Contact

Ship To Phone

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30 CAD

Currency FOB

FCA - (Free Carrier)

Ship Method

Ship Acct

Line Nbr	Item ID Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Extended Price
8	71500-30	NG 3/8-16 UNC HELICOIL PLUG	12/4/2015 Yes	1.00 (Each	\$226.87
Deli	ver To: CNC		12/4/2015	Line Total:	\$226.87
H	71500-11	BS3510 NOGA BLADE	11/9/2015	4.00	\$97.28
		10/PKG	Yes 11/9/2015	Each	
			11/9/2013	Line Total:	\$97.28

PO Instructions:

Deliver To: JESSE

PROCUREMENT QUALITY CLAUSES A000 CLAUSES NOT REQUIRED

11/12/2015

HASKINS INDUSTRIAL INC. 5-52 ANTARES DRIVE

*** BACK ORDER ***

Order # 1259457.02

Order Date 10/29/15

NEPEAN, ONTARIO K2E 7Z1

TEL (613)723-8800 FAX (613)723-8806

Page

1 of 1

Sold To: DART AEROSPACE LTD.

1270 ABERDEEN STREET

HAWKESBURY

ON

K6A 1K7

Ship To: DART AEROSPACE LTD.

1270 ABERDEEN STREET

15-0-10

HAWKESBURY

ON

K6A 1K7

	Cust	Phone #	Warehouse OTTAWA		OEST		Taken By Sylvie 613-723-880
/	ustomer P/	0 #	Required 10/30/15	Orig Order 1259457.02	Slsm PL	Ship Via DICOM	Terms NET 30
Ln# Bin #	Order UM	Ship B	/O Product	De	script	ion	=======================================
1	1 EA	1	1X1 Q#13300 GAUGE	NG	#8-32	UNC 2B STI	HELICOIL D/E PLUG
2	1 EA	1 /	1X1 Q#13300 GAUGE	NG	3/8-16	UNC 2B STI	HELICOIL D/E PLUG

PLEASE NOTE:

- 1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
- 2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
- 3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED

CL= QTY NOT SHIPPED WAS CANCELLED

SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILD PACK DATE 7 / ()
Printed on 2015-12-08 at 12:32



Northern Gauge Inc.

400 - 280 Portage Close, Sherwood Park, Alberta, Canada, T8H 2R6 Phone - 780.628.0844. Fax: 780.401.3326

Certificate No.:

SC/31645

Date of Mfg.:

26.11.2015

Start Date:

Due Date:

Certificate of Calibration

SIZE: No. 8 32 UNC 2B STI HELICOIL

(THREAD PLUG GAUGE) SPEC. : MIL-T-21309(E)

Main Instruments used for Calibration

1. Length Measuring Machine Make Trimos, Sr. No. 1483, Range 0 - 1000mm, Uncertainty of measurement \pm 0.0003 mm, NPL N.D. Calibration Certificate No. 15040002/D5.02/C-024 dt. 15.04.2015, Valid up to dt. 15.04.2017

2. Carbide Gauge Blocks Inspection Grade Sr. No. 3766, NPL Traceability thro' Carbide Block supplier Mikronix, Uncertainty of measurement ± 0.0002 mm, NPL N.D. vide their Certificate No. SG/13/102 dtd. 21.12.2013, Valid upto dt. 21.12.2015.

3. Profile Projector, Pexit Model No. 073145274, Uncertainty of measurement $\pm~0.02^{\circ}$ NPL N.D. Calibration Certificate No. 15040002/D5.02/C-022 dt. 15.04.2015, Valid up to dt. 15.04.2017

4. Measuring Pins used 0.01804"

	SPECIFIED DIMENSIONS	OBSERVED DIMENSIONS
GO PLUG		SR. NO. CA-2165
MAJOR DIA.	0.2046" + 0.0005"	0.2051" / 0.2051" / 0.2051"
PITCH DIA.	0.1843" + 0.0003"	0.1846" / 0.1846" / 0.1846"
FLANK ANGLE	30° ± 15'	30°05' / 30°05'
PITCH TOLERANCE	± 0.0003"	+ 0.0002"
HARDNESS	57 to 62 RC	61 RC
NOGO PLUG	v	SR. NO. CA-2173
MAJOR DIA.	0.1932" – 0.0005"	0.1930" / 0.1930"
PITCH DIA.	0.1872" – 0.0003"	0.1871" / 0.1871"
FLANK ANGLE	30° ± 15'	29°58' / 30°05'
PITCH TOLERANCE	± 0.0003"	+ 0.0002"
HARDNESS	57 to 62 RC	61 RC

Measurements are carried out at 20° C \pm 1°C , Humidity 50 \pm 10 RH

Measurements performed by

Approved by

Japhare

S.P. Waphare



Northern Gauge Inc.

400 - 280 Portage Close, Sherwood Park, Alberta, Canada, T8H 2R6 Phone - 780.628.0844. Fax: 780.401.3326

Certificate No.: SC/31643

Date of Mfg.:

26.11.2015

Start Date:

Due Date:

Certificate of Calibration

SIZE: 3/8" 16 UNC 2B STI HELICOIL

(THREAD PLUG GAUGE) SPEC. : MIL-T-21309(E)

Main Instruments used for Calibration

1. Length Measuring Machine Make Trimos, Sr. No. 1483, Range 0 - 1000mm, Uncertainty of measurement ± 0.0003 mm, NPL N.D. Calibration Certificate No. 15040002/D5.02/C-024 dt. 15.04.2015, Valid up to dt. 15.04.2017

2. Carbide Gauge Blocks Inspection Grade Sr. No. 3766, NPL Traceability thro' Carbide Block supplier Mikronix, Uncertainty of measurement \pm 0.0002 mm,

NPL N.D. vide their Certificate No. SG/13/102 dtd. 21.12.2013, Valid upto dt. 21.12.2015. 3. Profile Projector, Pexit Model No. 073145274, Uncertainty of measurement \pm 0.02°

NPL N.D. Calibration Certificate No. 15040002/D5.02/C-022 dt. 15.04.2015, Valid up to dt. 15.04.2017

4. Measuring Pins used 0.03608"

	SPECIFIED DIMENSIONS	OBSERVED DIMENSIONS
GO PLUG		SR. NO. CO-3290
MAJOR DIA.	0.4562" + 0.0006"	0.4564" / 0.4564" / 0.4564"
PITCH DIA.	0.4156" + 0.0004"	0.4159" / 0.4159" / 0.4159"
FLANK ANGLE	30° ± 10'	30°05' / 30°05'
PITCH TOLERANCE	± 0.0003"	+ 0.0002"
HARDNESS	57 to 62 RC	61 RC
NOGO PLUG		SR. NO. CO-3294
MAJOR DIA.	0.4329" – 0.0006"	0.4327" / 0.4327"
PITCH DIA.	0.4203" – 0.0003"	0.4202" / 0.4202"
FLANK ANGLE	30° ± 10'	29°58' / 30°05'
PITCH TOLERANCE	± 0.0003"	+ 0.0002"
HARDNESS	57 to 62 RC	61 RC

Measurements are carried out at 20° C \pm 1°C , Humidity 50 \pm 10 RH

Measurements performed by

Approved by

S.P. Waphare